

THE NETHERLANDS
(N E D E R L A N D)

COMMUNICATION

Concerning ⁽¹⁾:

- ~~approval granted~~
- approval extended
- ~~approval refused~~
- ~~approval withdrawn~~
- ~~production definitely discontinued~~

of a type of tyre with regard to 'rolling sound emission level' and/or 'adhesion performance on wet surfaces' and/or 'rolling resistance' pursuant to Regulation number 117.

Approval number: E4-117R-025702-S2WR2**Extension number: 03**

1. Manufacturer's name and address(es) : SHANDONG HAOHUA TIRE Co., Ltd.
Dadi Road, West Xinhai Road North, Houzhen
Industry zone, Shouguang city, Shandong
Province, P.R.China
2. If applicable, name and address of manufacturer's representative : not applicable
3. 'Tyre class' and 'category of use' of the type of tyre : Class C1 / ~~Class C2~~ / ~~Class C3~~
: ~~normal~~ / snow / ~~special~~
- 3.1. Snow tyre for use in severe snow conditions : ~~yes~~ / no ⁽²⁾
- 3.2. Traction tyre : ~~yes~~ / no ⁽²⁾



4. Brand(s) name(s) and/or Trade description(s) of the type of tyre : LANVIGATOR; WINDFORCE; APLUS; KINGRUN; VICTORUN; ORNET; GOALSTAR; POWERTRAC; wideway; KORYOMAX; SEAMTYRE (Trademarks) PERFORMAX; PERFORMAX; A919; GEOPOWER K4000; VR936; VOLAREKE H/T; PERFORMAX; CITYROVER; SPEEDWAY; CROSSLAND HT K88; LANDTOUR (Tread patterns)
5. Technical service and, where appropriate, test laboratory approved for purposes of approval or of verification of conformity tests : TÜV NORD Mobilität GmbH & Co. KG
Institut für Fahrzeugtechnik und Mobilität
Adlerstr. 7
: D-45307 Essen
6. Performance(s) approved : sound level at (~~stage 1~~/stage 2)⁽¹⁾⁽²⁾, wet adhesion level, rolling resistance level (~~stage 1~~/stage 2)⁽¹⁾⁽²⁾
- 6.1. Sound level of the representative tyre size, see Paragraph 2.5. of Regulation number 117, as per item 1.6. of the test report in the appendix 1 to Annex 3: 72 dB(A) at reference speed of 70/80 km/h⁽¹⁾.
- 6.2. Wet adhesion level of the representative tyre size, see Paragraph 2.5. of Regulation number 117, as per item 1.7. of the test report in the appendix to Annex 5: 1.31 (G) using the vehicle ~~or trailer~~ method⁽¹⁾.
- 6.3. Rolling resistance level of the representative tyre size, see paragraph 2.5. of Regulation number 117, as per item 1.8. of the test report in the appendix to Annex 6: 8.67 N/kN⁽²⁾.
- 6.4. Snow grip level of the representative tyre size, see paragraph 2.5. of Regulation No. 117, as per item 1.10. of the test report in the appendix⁽²⁾ to Annex 7: --- (Snow grip index) using the ~~brake on snow method~~⁽²⁾, ~~spin traction method~~⁽²⁾ or acceleration method⁽²⁾.
7. Number of report issued by that service : CS117-D0-2017-00602
8. Date of report issued by that service : March 24, 2017
9. Reason(s) of extension (if applicable) : Addition of tread patterns and tyre sizes. Change of Technical service.
10. Any remarks : ---
11. Place : Zoetermeer
12. Date : 19-APR-2017



13. Signature :



L. Vellekoop

14. Annexed to this communication are:

- 14.1. A list of documents in the approval file deposited at the Administration services having delivered the approval and which can be obtained upon request ⁽³⁾.
- 14.2. A list of tread-pattern designations: Specify for each trademark or brand name and trade description the list of tyre size designations, adding in case of Class C1 tyres the mark 'reinforced' (or 'extra load') or the speed symbol of snow tyres or in the case of tyres of Classes C2 and C3, the mark 'traction', if so required by paragraph 3.1. of this Regulation.

⁽¹⁾ Strike out what does not apply.

⁽²⁾ Appendix 2 for C1 and C2 tyres
Appendix 3 for C3 tyres.

⁽³⁾ In the case of category of use 'snow' a test report according to appendix of Annex 7 shall be submitted.

RELATING TO ECE TYPE-APPROVAL FOR A TYPE OF TYRE WITH REGARD TO ROLLING SOUND EMISSIONS AND TO ADHESION ON WET SURFACES AND ROLLING RESISTANCE (ECE Regulation No. 117. 02)

1. GENERAL
 - 1.1 The performance characteristics to be assessed for the tyre type : rolling sound level / adhesion performance level on wet surfaces / rolling resistance
 - 1.2 Manufacturer's name : SHANDONG HAOHUA TIRE CO.,LTD.
 - 1.3 Name and address of applicant : SHANDONG HAOHUA TIRE CO.,LTD.
Dadi Road West, Xinhai Road North,
Houzheng Industry Zone, Shouguang City,
Shandong Province, P.R.China
 - 1.4 Address(es) of manufacturing plant(s) : the same as the applicant
Brand name(s), Trade description(s) or Trade mark(s) to be used for particular tyre type-approval requested : trademark(s) LANVIGATOR; WINDFORCE;
APLUS; KINGRUN; VICTORUN; ORNET;
GOALSTAR; POWERTRAC; wideway;
KORYOMAX; SEAMTYRE
treadpattern(s)PERFORMAX; PERFORMAX;
A919; GEOPOWER K4000; VR936;
VOLAREKE H/T; PERFORMAX;
CITYROVER; SPEEDWAY;
CROSSLAND HT K88; LANDTOUR
- 2 TYRE
 - 2.1 Tyre classification (class C1, C2, C3) : Class C1 /~~Class C2~~ /~~Class C3~~
 - 2.2 Section width range for class C1 tyres : see attached list of tyre size
 - 2.3 Tyre structure : ~~diagonal~~ / ~~bias belted~~ / radial
 - 2.3.1 For Class C1 tyres, state weather :
 - 2.3.1.1 Reinforced (or extra load) in case of approval with regarding to rolling sound mission level : see attached "list of tyre size"
 - 2.3.1.2 Speed category symbol "Q" or below (not including "H") or "R" and above (including "H") in case of snow tyres for approval with regarding to adhesion on wet surfaces : see attached "list of tyre size"
 - 2.3.2 For Class C2 and C3 tyres, state whether:
 - 2.3.2.1 M+S marked in case of approval with regard to rolling sound emission level at stage 1 : not applicable
 - 2.3.2.2 Traction in case of approval with regard to rolling sound emission level at stage 2. : not applicable
 - 2.4 Category of use (normal, snow, special) : ~~normal~~ / snow / ~~special~~
 - 2.5 A list of tyre designations covered by this application : see attached "list of tyre size"
 - 2.6 Details of major features, with respect to the effects on tyre performance (i.e. rolling emission level or adhesion on wet surfaces, respectively) of the tread pattern(s) to be used on the designated range of tyre sizes.
This may be by drawing, photograph or description but must be sufficient to allow the type approval authority or technical service to determine whether any subsequent changes to the major features will adversely affect the tyre performance : see attached "drawing of tread pattern"



MANUFACTURER'S STAMP



Signature:

Name: ...ZHANGWEI.....

THIS APPLICATION IS ACCOMPANIED BY:

- List of tyre size
- Drawing of tread pattern
- The test report



List of tyre size

- Brand name(s) or Trade mark(s)** : LANVIGATOR; WINDFORCE; APLUS; KINGRUN; VICTORUN; ORNET; GOALSTAR; POWERTRAC; wideway; KORYOMAX; SEAMTYRE
- Tread pattern** : PERFORMAX; PERFORMAX; A919; GEOPOWER K4000; VR936; VOLAREKE H/T; PERFORMAX; CITYROVER; SPEEDWAY; CROSSLAND HT K88; LANDTOUR

Tyre size	Approval No.	Limit value for stage2 dB(A)	Wet grip index(G)	Rolling resistance maximum values for stage2 (N/kN)	Indication	Marking
215/60R17 96H	E4-0276699	≤71	≥1.1	≤10.5	Reinforced/ standard	M+S
215/65R17 99H	E4-0275046					
215/70R16 100H	E4-0282292					
225/55R18 98H	E4-0282316					
225/60R17 99H	E4-0270988					
225/65R17 102H	E4-0270989					
235/60R17 102H	E4-0270990					
235/65R17 104H	E4-0268385					
235/70R16 106H	E4-0268390					
245/60R18 105H	E4-0282312					
245/65R17 107H	E4-0270991					
245/70R16 107H	E4-0268383					
255/65R16 109H	E4-0275045	≤72				
255/65R17 110H	E4-0276700					
255/70R16 111H	E4-0268394					
255/70R18 113H	E4-0282313					
265/60R18 110H	E4-0275048					
265/65R17 112H	E4-0268387					
265/70R16 112H	E4-0268391					
265/70R17 115H	E4-0268392					
275/60R18 113H	E4-0285574					
275/65R17 115H	E4-0275047					
275/65R18 116H	E4-0282315					
275/70R16 114H	E4-0268393					
285/60R18 116H	E4-0275049	≤74				
285/65R17 116H	E4-0276701					



List of tyre size**Brand name(s) or Trade mark(s)**

: LANVIGATOR; WINDFORCE; APLUS; KINGRUN; VICTORUN; ORNET; GOALSTAR; POWERTRAC; wideway; KORYOMAX; SEAMTYRE

Tread pattern: PERFORMAX; PERFORMAX; A919; GEOPOWER K4000; VR936; VOLAREKE H/T; PERFORMAX; CITYROVER; SPEEDWAY; CROSSLAND HT K88; LANDTOUR

Tyre size	Approval No.	Limit value for stage2 dB(A)	Wet grip index(G)	Rolling resistance maximum values for stage2 (N/kN)	Indication	Marking
<u>225/60R18 104HXL</u>	<u>E4-0282328</u>	≤72	≥1.1	≤10.5	Reinforced/ standard	M+S
<u>225/70R16 107HXL</u>	<u>E4-0282317</u>					
<u>235/55R18 104HXL</u>	<u>E4-0270992</u>					
<u>235/60R17 106HXL</u>	<u>E4-0276703</u>					
<u>235/60R18 107HXL</u>	<u>E4-0270994</u>					
<u>235/65R17 108HXL</u>	<u>E4-0268386</u>					
<u>235/65R18 110HXL</u>	<u>E4-0282321</u>					
<u>245/65R17 111HXL</u>	<u>E4-0276704</u>					
<u>245/70R16 111HXL</u>	<u>E4-0268389</u>					



Test size for tyre noise:

Test Size : 285/60R18 116H
 Because of : Largest section width
~~Smallest aspect ratio~~
 Largest rim diameter

Test size for wet grip:

Test Size : 235/70R16 106H
 Because of : ~~Smallest section width~~
~~Largest aspect ratio~~
~~Smallest rim diameter~~

Calculated limit value : $1.1 * 1.1 = 1.21$

Test size for rolling resistance:

Test Size : 225/60R17 99H

Because of : ---

Worst Case : 215/60R17 96H

Calculation : $= 0.3 + 0.06 * (99 - 96) = 0.48$

Calculated limit value : 10.02

Test size for snow performance:

Test Size : -----

Because of : -----

Calculated limit value :



Drawing of the tread pattern (for measured tyre)

Manufacturer name

SHANDONG HAOHUA TIRE CO., LTD.

Pattern name

PERFORMAX; PERFORMAX; A919;
 GEOPOWER K4000; VR936; VOLAREKE
 H/T; PERFORMAX; CITYROVER;
 SPEEDWAY; CROSSLAND HT K88;
 LANDTOUR

Tyre Size

235/70R16 106H

Market

EU/US

Marking

M+S

Pitch number

62

Pitch ratio

18/20/24

Number of circumferential block
like elements on traction tyre

Void volume [%]

31.8

Width: main grooves [mm]

12/12.6/12.6/12

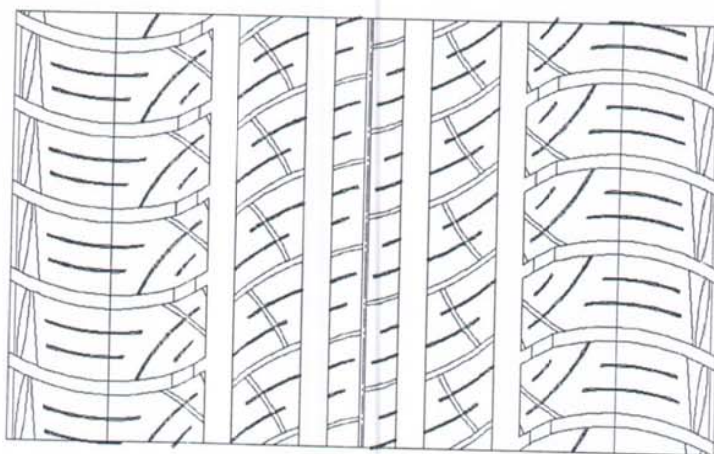
Depth: center groove [mm]

8.3

Depth: shoulder groove [mm]

6.1

Pattern



Manufacturer name

SHANDONG HAOHUA TIRE CO., LTD.

Pattern name

PERFORMAX; PERFORMAX; A919;
GEOPOWER K4000; VR936; VOLAREKE
H/T; PERFORMAX; CITYROVER;
SPEEDWAY; CROSSLAND HT K88;
LANDTOUR

Tyre Size

285/60R18 116H

Market

EU/US

Marking

M+S

Pitch number

56

Pitch ratio

16/18/22

Number of circumferential block
like elements on traction tyre

Void volume [%]

31.9

Width: main grooves [mm]

8.9/9.4/9.4/8.9

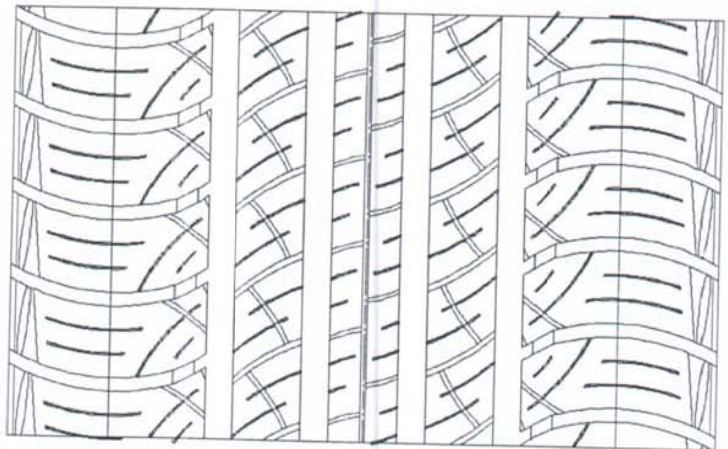
Depth: center groove [mm]

8.3

Depth: shoulder groove [mm]

5.6

Pattern



Manufacturer name
Pattern name

SHANDONG HAOHUA TIRE CO., LTD.
PERFORMAX; PERFORMAX; A919;
GEOPOWER K4000; VR936; VOLAREKE
H/T; PERFORMAX; CITYROVER;
SPEEDWAY; CROSSLAND HT K88;
LANDTOUR

Tyre Size

225/60R17 99H

Market

EU/US

Marking

M+S

Pitch number

56

Pitch ratio

16/18/22

Number of circumferential block
like elements on traction tyre

Void volume [%]

31.9

Width: main grooves [mm]

8.9/9.4/9.4/8.9

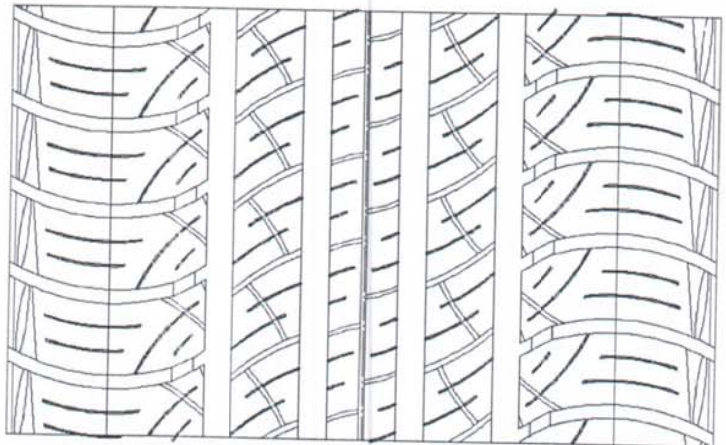
Depth: center groove [mm]

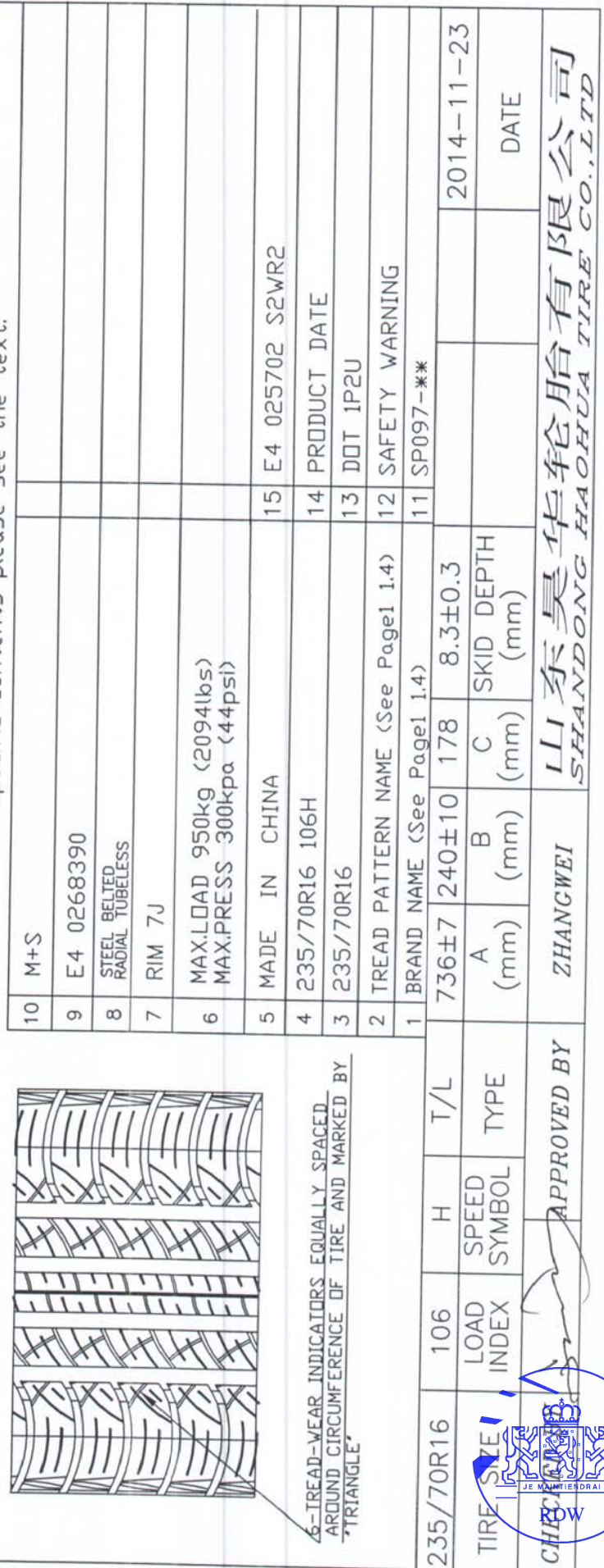
8.3

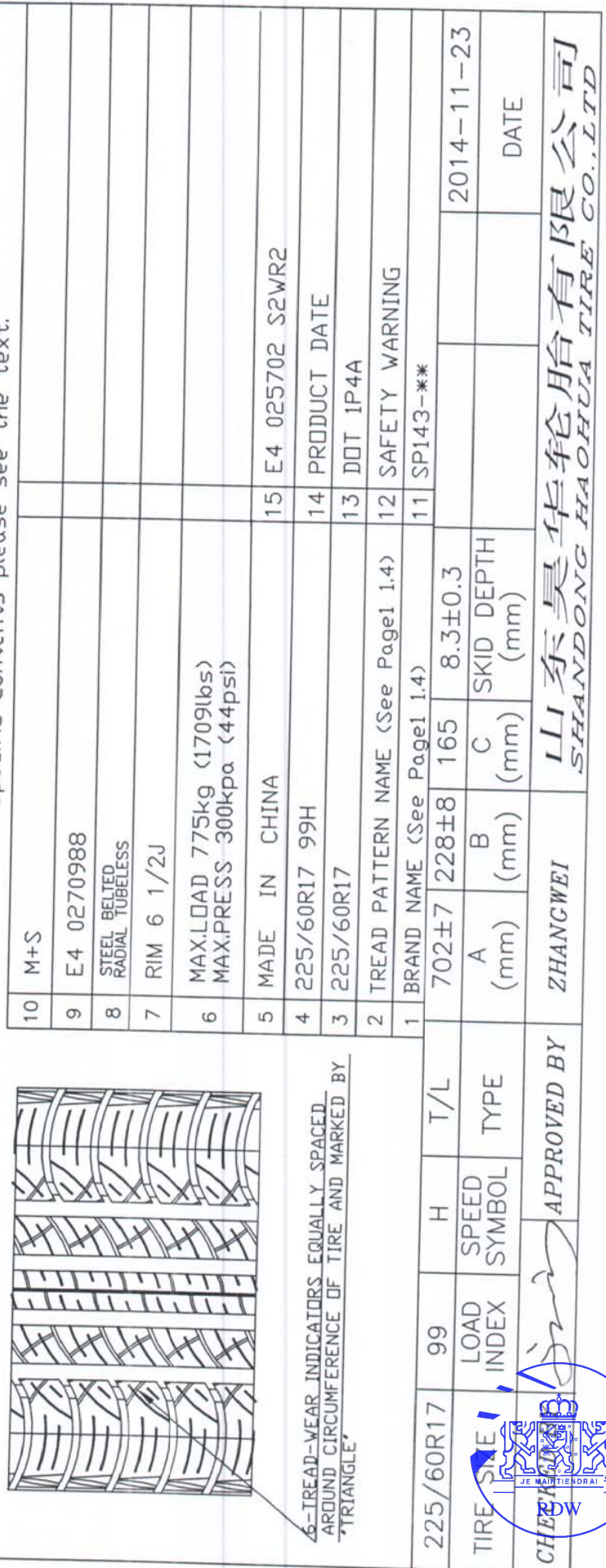
Depth: shoulder groove [mm]

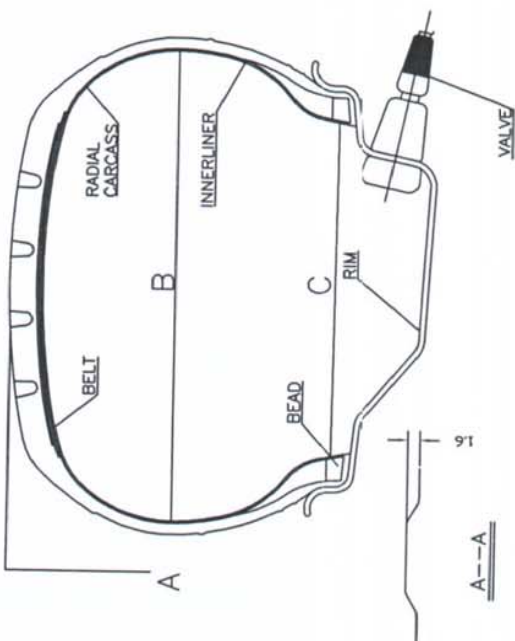
5.6

Pattern









Above is the diagram of the position discription;
Specific contents please see the text.

[illegible]

Type : **Tyre / Road Noise Emission and adhesion performance on wet surfaces and Rolling Resistance**
Manufacturer : **SHANDONG HAOHUA TIRE Co., Ltd.**

Test Report

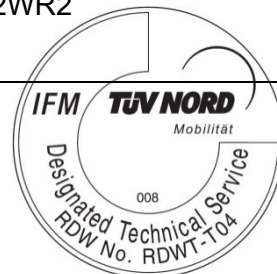
Agreement concerning the adoption of uniform technical prescriptions for the wheeled vehicles, equipment and parts which can be fitted and/or be used on wheeled vehicles and the conditions for reciprocal recognition of approvals granted on the basis of these prescriptions

Uniform Provisions Concerning The Approval Of Types With Regard To Rolling Sound Emissions And To Adhesion On Wet Surfaces And Rolling Resistance And Snow Performance

ECE-R 117
as last amended

Revision 4
Supplement 8 to the 02 series of amendments

Approval status	
ECE	Number of approval
	E4-117R-025702-S2WR2



Type : **Tyre / Road Noise Emission and adhesion performance on wet surfaces and Rolling Resistance**
Manufacturer : **SHANDONG HAOHUA TIRE Co., Ltd.**

0. Tire noise, wet grip test and rolling resistance test description

0.1. Test facilities : The test facilities are in compliance with the requirements of the regulation

0.2. Noise Measurement

0.2.1.measurement : The test course satisfies the requirements of ISO 10844:1994 and the test surface is dry and clean for all measurement.

Measurement equipment corresponds to class 1 of IEC 60651.

The microphones are arranged at a distance of $7.5m \pm 0.05m$ to the centreline at a height of $1.20m \pm 0.02m$ above the measurement surface. A suitable windscreen may be fitted to the microphone provided that account is taken of its effect on the sensitivity and directional characteristics of the microphone.

The microphones were calibrated prior to commencement.

Wind speed at the microphone height $\leq 5m/s$.

Ambient noise is at least 10 dB (A) less than the measured tyre-road sound emission.

Prior to actual measurement, the tires were run in for about 100 Km on public roads, to remove mold-release agents, mold discharges etc. from the tires.

The tyres fitted to the test rotate in the same direction as when they were run-in. Prior to testing tyres are warmed up by running under test conditions.

0.2.2. Test results

: The vehicle was rolled across the test course in neutral gear with the engine switched off. The maximum sound pressure levels in dB (A) right and left of the vehicle were recorded together with the speed.

This measurement was carried out 8 times at different speeds; the different speeds were distributed as evenly as possible across the defined speed range.

Regression analysis is used to establish the relationship between the results and the reference speed.

Type : **Tyre / Road Noise Emission and adhesion performance on wet surfaces and Rolling Resistance**
Manufacturer : **SHANDONG HAOHUA TIRE Co., Ltd.**

0.3. Wet grip test Measurement

0.3.1.Measurement

The test track are in compliance with the requirements of the regulation paragraph 1.1 annex 5

Standard reference test tyre (SRTT) in accordance with the American Society for Testing and Materials (ASTM) standard E 1136 - 93 (re-approved 1998).

Wetting conditions according paragraph 1.2 annex 5

The water depth shall be between 0.5 and 1.5 mm.

The wetted surface temperature shall be between 5 °C and 35 °C and shall not vary during the test by more than 10 °C.

Trailer or special purpose tyre evaluation vehicle method according the regulation paragraph 2.1 annex 5.

Standard vehicle method

according the regulation paragraph 2.2 annex 5.

0.3.2.Test results

The type of tyre complies with the requirements of the regulation paragraph 6.2.1.

0.4. Rolling resistance test Measurement

0.4.1.Measurement

Test equipment tolerances in compliance with the requirements of Appendix 1, Annex 6, Regulation 117 and EC/1235/2011.

Test rim,

For passenger car tyre rims (C1 tyres), the test rim width shall be the same as the measuring rim determined in ISO 4000-1: 2010 clause 6.2.2.

For truck and bus tyres (C2 and C3), the rim width shall be the same as the measuring rim determined ISO 4209-1:2001 clause 5.1.3.

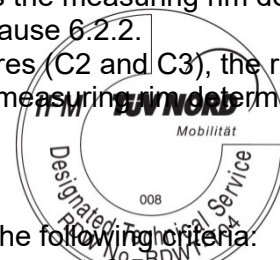
Run-out,

Run-out shall meet the following criteria:

- (a) Maximum radial run-out: 0.5 mm,
- (b) Maximum lateral run-out: 0.5 mm.

Load application

The direction of tyre loading application shall be kept normal to the test.



Type : **Tyre / Road Noise Emission and adhesion performance on wet surfaces and Rolling Resistance**
Manufacturer : **SHANDONG HAOHUA TIRE Co., Ltd.**

0.4.2.

surface and shall pass through the wheel centre within
(a) 1 mrad for the force and deceleration methods;
(b) 5 mrad for the torque and power methods.

Tyre alignment

Camber angle

The plane of the wheel shall be perpendicular to the test surface within 2 mrad for all methods.

Slip angle

The plane of the tyre shall be parallel to the direction of the test surface motion within 1 mrad for all methods.

Control accuracy

(a) Tyre loading:

(i) For $LI \leq 121$ ± 20 N or ± 0.5 per cent, whichever is greater;

(ii) For $LI > 121$ ± 45 N or ± 0.5 per cent whichever is greater;

(b) Cold inflation pressure: ± 3 kPa;

(c) Surface speed:

(i) ± 0.2 km/h for the power, torque and deceleration methods;

(ii) ± 0.5 km/h for the force method;

(d) Time: ± 0.02 s.

Instrumentation accuracy

Parameter	Load Index ≤ 121	Load Index > 121
Tyre load	± 10 N or ± 0.5 % ^(a)	± 30 N or ± 0.5 % ^(a)
Inflation pressure	± 1 kPa	± 1.5 kPa
Spindle force	± 0.5 N or ± 0.5 % ^(a)	± 1.0 N or ± 0.5 % ^(a)
Torque input	± 0.5 Nm or ± 0.5 % ^(a)	± 1.0 Nm or ± 0.5 % ^(a)
Distance	± 1 mm	± 1 mm
Electrical power	± 10 W	± 20 W
Temperature	± 0.2 °C	
Surface speed	± 0.1 km/h	
Time	± 0.01 s	
Angular velocity	± 0.1 %	

In cases where reverse tyre rotation immediately follows the completion of the forward tyre rotation, a warm-up time for reverse tyre rotation shall be at least 10 minutes for Class C1 tyres and 30 minutes for all other tyre types.

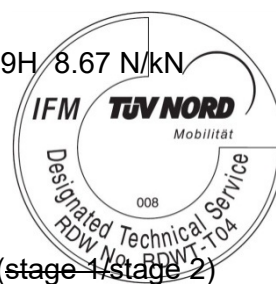
Test surface roughness

The roughness, measured laterally, of the smooth steel drum surface shall have a maximum centreline average height value of 6.3 mm.

Type : **Tyre / Road Noise Emission and adhesion performance on wet surfaces and Rolling Resistance**
Manufacturer : **SHANDONG HAOHUA TIRE Co., Ltd.**

1. General information

- 1.1. Name and address of applicant : SHANDONG HAOHUA TIRE Co., Ltd.
Dadi Road, West Xinhai Road North, Houzhen
Industry zone, Shouguang city, Shandong
Province, P.R.China
- 1.2. Manufacturer and Brand Name(s) or Trade(s) description : LANVIGATOR; WINDFORCE; APLUS;
KINGRUN; VICTORUN; ORNET; GOALSTAR;
POWERTRAC; wideway; KORYOMAX;
SEAMTYRE (Trademarks)
PERFORMAX; PERFORMAX; A919;
GEOPOWER K4000; VR936; VOLAREKE H/T;
PERFORMAX; CITYROVER; SPEEDWAY;
CROSSLAND HT K88; LANDTOUR (Tread patterns)
- 1.3. Tyre Class : ~~Class C1~~ / ~~Class C2~~ / ~~Class C3~~
- 1.4. Category of use : ~~normal~~ / ~~snow~~ / ~~special~~
- 1.4.1. Snow tyre for use in severe snow conditions : ~~yes~~ / no
- 1.4.2. Traction tyre : ~~yes~~ / no
- 1.5. Worst case : refer to RDW announcement 2017-1
- 1.6. Sound level according to paras. 4.4. and 4.5. of Annex 3 at reference speed of ~~70~~/80 km/h : 285/65R18 116H 72 dB(A)
limit value for list of tyre size : 74 dB(A) (~~stage 1~~ / stage 2)
- 1.7. Wet adhesion level of the representative tyre size, see paragraph 2.5. of Regulation No. 117, as per item 7. of the test report in the Appendix to Annex 5: using vehicle-~~or trailer~~ method : 235/70R16 106H 1.31(G)
limit value for list of tyre size : 1.10×1.1 (G)
- 1.8. Rolling resistance coefficient of the representative tyre size, see paragraph 2.5. of Regulation No. 117, according to paragraph 6.2 and 6.3 of Annex 6 using ~~force / torque / deceleration / power~~ method : 225/60R17 99H 8.67 N/kN
limit value for list of tyre size : 10.02 N/kN (~~stage 1~~ / ~~stage 2~~)
- 1.9. Test date :
rolling sound emission : October 29, 2014
wet grip : October 28, 2013
rolling resistance : November 03, 2014



Type : **Tyre / Road Noise Emission and adhesion performance on wet surfaces and Rolling Resistance**
Manufacturer : **SHANDONG HAOHUA TIRE Co., Ltd.**

1.10. Snow grip index of the representative tyre : not applicable
size, see paragraph 2.5. of Regulation No.
117, according to paragraph 6.4 of Annex
7 using ~~brake on snow method~~⁽²⁾, ~~spin~~
~~traction method~~⁽²⁾ or acceleration method
(2)

limit value : not applicable
test date : not applicable

1.11. Final conclusion for all testing : Pass / ~~Fail~~

1.12. Comments (if any) : Addition of tread patterns and tyre sizes. The
previous test data of other test sizes are still
valid.

2. Remark concerning tested object(s)

All versions of the type as stated in the information document are covered with the tested
version(s) and test object(s) respectively.

3. Appendices

0 List of modifications

Information document no. : HAOHUA-20170225-04

4. Statement of conformity

The type described in this test report and the appendices attached are in compliance with the Test
Specification mentioned above.

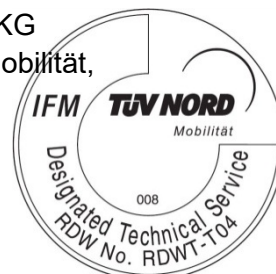
The samples / ~~test vehicles~~ used, were representative in terms of the type to be approved.
The Test Report comprises pages 1 to 7.

The Test Report shall be reproduced and published in full only and by the client only. It shall be
reproduced partially with the written permission of the Test Laboratory only.

TEST LABORATORY

TÜV NORD Mobilität GmbH & Co. KG
IFM - Institut für Fahrzeugtechnik und Mobilität,
Adlerstr. 7, D-45307 Essen

Designated Technical Service
RDW No. RDWT-T04



Shanghai, March 24, 2017

RZ PY
B.S.M.E R. Zhu



Test Report
No. : CS117-D0-2017-00602
ECE Regulation No.117



Type : **Tyre / Road Noise Emission and adhesion performance on wet surfaces and Rolling Resistance**
Manufacturer : **SHANDONG HAOHUA TIRE Co., Ltd.**

List of modifications

Appendix 0

More details for application of : **Date** : **March 24, 2017**

Correction of : -

Modification of : -

Addition of : tread patterns and tyre sizes. The previous test data of other test sizes are still valid.

Deletion of : -

